

PC Quilter Adapter Instructions

Please read these instructions completely before installation

To install PC Quilter carriage

1. Remove NewJoy carriage from frame. (the NewJoy carriage can remain on the frame, however you will lose about 11" of working space)
2. Remove all four wheels from the PCQ lower carriage
3. Using the nuts and bolts from the PCQ wheels, bolt on the brackets with the NewJoy wheels using the existing holes as shown in the picture.
4. Place the PCQ carriage in the NewJoy frame taking care to insert the wheels in the same location as the original wheels. Check the PCQ directions to determine the front. (i.e. the belt drive end.)

Attaching the batting bar extender

1. Remove the batting bar, including the tube ends and handle. Replace when done.
2. Insert a bolt through the extender, then through the original batting bar slot, and then through a fender washer. Attach with a nut and secure tightly. Repeat for the other end except mount the extender on the opposite surface (inside or outside) and making sure the washer covers the original batting bar slot.

To install the belt

1. Replace a short stud plate holding a side frame rail to the corner gusset at the front of the frame with the included long stud plate.
2. Install the belt connector below the corner gusset with one hole over the long stud plate and the other hole pointed toward the center of the frame. Reinstall the acorn nut and tighten.
3. Place the PCQ belt on the other hole (you may need to drill or punch a hole in the belt with a paper or leather punch) and secure with a nut and the stud plate left over from step 1.
4. Repeat steps 1-3 on the other side of the frame.

PARTS LIST

- 2- Carriage mounts
- 2- Batting bar extenders
- 2- Belt connectors
- 2- Long stud plate
- 2- ¼" x ½" bolts
- 2- Fender washers
- 4- ¼" locknuts

